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WASTE HEAT RECOVERY FROM RENEWABLE HYDROGEN PRODUCTION INTO A DISTRICT HEATING NETWORK IN FINLAND

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HYDROGEN PRODUCTION AND WASTE HEAT

- >> A renewable energy system require renewable hydrogen, e.g. in the chemical industry, maritime and air transport, and steelmaking
- >> Water electrolysis, solar PV and wind power are key factors in green hydrogen production
 - >> Mature electrolysis technologies (AWE, PEMWE) typically operate at 50–80% efficiency \rightarrow how is the cooling of electrolyzers managed, where is the waste heat directed?
- >> Challenges in utilizing electrolysis-based waste heat:
 - \rightarrow Low temperature: 60–80°C \rightarrow booster heat pump or electric boiler to increase the temperature
 - >> Variable heat source \rightarrow heat storage to match heat demand
 - >> Low full load hours (applies to all heat generation in Nordic conditions)



INTRODUCTION TO RESEARCH RESULTS

- Waste heat recovery from an off-grid AWE plant into a DH network in Finland was studied
 - >> Optimal dimensioning of waste heat recovery system components to minimize the levelized cost of heat supplied to the DHN
 - >> Utilization of measured data for electricity generation (solar PV and wind), DH demand, and components dynamics
 - >> Waste heat generation is based on a <u>previous study</u>, in which the dimensioning of the components and system control of the 100 MW AWE plant were cost-optimized based on the levelized cost of hydrogen



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Techno-economic evaluation of waste heat recovery from an off-grid alkaline water electrolyzer plant and its application in a district heating network in Finland

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HEAT DEMAND AND GENERATION

>> Heat demand of a DH network in southeastern Finland in used (592 GWh/a)

>> Heat generation is based on the modeled 100 MW off-grid electrolyzer plant (97 GWh/a)







WASTE HEAT RECOVERY SYSTEM

- >> Waste heat recovery system include:
 - >> Pit thermal energy storage (PTES)
 - >> Heat pumps (2 pcs)
 - >> Electric boiler (possible additional source of heat)
- >> In addition to waste heat, surplus electricity is generated that is not used for hydrogen production







DIFFERENT OPTIMIZATION SCENARIOS

- >> Component dimensioning as well as the AWE plant scaling is cost-optimized in 4 scenarios:
 - >> 1: Maximization of DH energy demand coverage rate without PTES and electric boiler
 - >> 2: 50% DH energy demand coverage
 - >> 3: 75% DH energy demand coverage
 - >> 4: 100% DH energy demand coverage
- In addition, at least 95% of the generated waste heat must be recovered → AWE plant scaling is minimized



COST-OPTIMAL DIMENSIONING





AWE PLANT SCALING





LEVELIZED COST OF HEAT



ANNUAL ELECTRICITY BALANCE

SYSTEM OPERATION OVER A YEAR

WASTE HEAT POTENTIAL OF THE WHOLE OF FINLAND

>> DH demand in Finland in 2022: 33 TWh

>> Scaling factor for the results: $\left(\frac{33}{0.592}\text{ TWh}\right) \approx 56$

Estimates for renewable H ₂ production capacity in Finland by Fingrid and Gasgrid Finland (TSO's)	2030	2040
Electrolyzer capacity, GW	10–12	23–41
Wind and solar PV capacity for H_2 production, GW	17–22	36–60

Sources: Fingrid & Gasgrid Finland, 2023. <u>Energian siirtoverkot vetytalouden ja puhtaan energiajärjestelmän mahdollistajina</u>. Energiateollisuus ry, 2023. <u>Kaukolämpötilasto 2022</u>.

CONCLUSIONS

- >> Levelized cost of heat <45 €/MWh can be reached in current DH networks
- >> Heat pumps constitute the largest single cost (about 45–60%)
 - >> Is it possible to eliminate heat pumps?
 - Decrease in DH network temperature?
 - Increase in waste heat temperature?
- >> PTES is a cost-effective seasonal heat storage (3–9 €/MWh)
- >> The Nordic countries (and other world) will bathe in waste heat if the estimated electrolyzer capacity is realized with AWE/PEMWE

>> How hydrogen production facilities should be located to ensure maximum utilization of waste heat?

THANK YOU! QUESTIONS?

Link to the publication:

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